

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 71853

Wednesday, July 13, 2011 10:24:03 AM



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Item ID: D2537

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 7/14/2011 Start Qty: 40.00



Cust Item ID:

Required Date: 7/28/2011 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: 504

0.00

Memo

0.00

Packaging

Pump 11/7/25 (41)

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

11/7/25
11-07-25 (41)

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Picklist Print

Wednesday, July 13, 2011 10:24:00 AM

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Work Order ID: 71853

Parent Item: D2537

Parent Item Name: Bushing



Start Date: 7/14/2011

Required Date: 7/28/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP D05.01.31 Material change on Step 2 KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R.500		Purchased	No			100	f	43.5600	0.1146	4.825263			



304 SS roundbar .500



51117122

M304R.500
JUL 11-07-22

Location

MAT029

Loc Qty

43.56

115324

19.56

117890

24

116712

Loc Code

4.7 Lt

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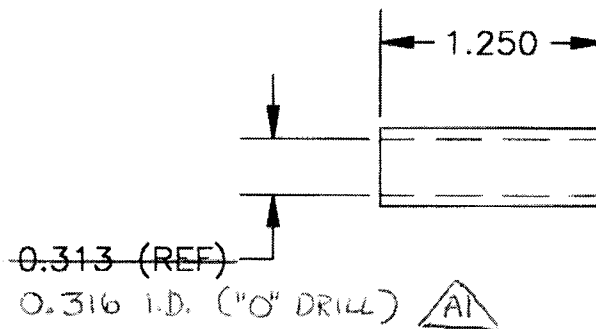
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DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED M.M.	APPROVED B.W.	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
AI 02.08.30 UP Q		0.316 WAS 0.313	

RELEASED
9607/26 P20



71853

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

KE 99.09.07

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